DATE: 24 Jun 02

STATEMENT OF WORK (SOW)
for the
Rebuild

of the

AN/TPS-59(V)3

Azimuth Drive Gear Assembly NSN 3010-01-154-9632

SOW-02-844-2-8A065B-1/1

- 1. This SOW identifies the work effort that shall be performed by the contractor to rebuild the AN/TPS-59(V)3 Azimuth Drive Gear Assembly, NSN 3010-01-154-9632, part number 7327347G1, CAGE 03538.
- 2. The following points of contact apply for this SOW:

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for the
Rebuild
of the
AN/TPS-59(V)3
Azimuth Drive Gear Assembly
NSN 3010-01-154-9632

- 1.0 Scope. This Statement of Work (SOW) establishes, sets forth tasks and identifies the work efforts that shall be performed by the contractor to rebuild the AN/TPS-59(V)3 Azimuth Drive Gear Assembly, NSN 3010-01-154-9632, part number 7327347G1, CAGE 03538, hereafter referred to as the Azimuth Drive Gear Assembly. This document contains requirements to restore the Azimuth Drive Gear Assembly to Condition Code "A." Condition Code "A" is defined as "serviceable/issuable without qualification; new, used, repaired or reconditioned material that is serviceable and issuable to all customers without limitation or restriction, including material with more than six months shelf-life remaining."
- 1.1 <u>Background</u>. Rebuild is defined as "That maintenance technique to restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through a maintenance technique or complete disassembly of the item, inspection of all parts or components, repair or replacement of worn or unserviceable parts/elements using original manufacturing tolerances and/or specifications and subsequent reassembly of the item."
- 2.0 <u>Applicable Documents</u>. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplements thereto which are in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirements.

2.1 Military Standards

MIL-STD-129 DoD Standard Practice for Military Marking
MIL-STD-2073-1D DoD Standard Practice for Military Packaging

2.2 Other Government Documents and Publications

Engineering Drawing

7327347, CAGE 03538 Gear Assembly, Azimuth Drive

Engineering Drawing

7327347G1, CAGE 03538 Parts List, Gear Assembly, Azimuth Drive

Engineering Drawing

7343258, CAGE 03538 Assembly Procedure, Gear Assembly, Azimuth Drive

Military Handbooks (For Guidance Only)

MIL-HDBK-61 Configuration Management Guidance

2.3 Industry Standards

ANSI/ISO/ASQC Quality Systems - Model for Quality Assurance in Final

Q9003-1994 Final Inspection and Test

Industry Standards (For Guidance)

ANSI/EIA-649 National Consensus Standard for Configuration

Management

Copies of Military Standards and Specifications are available from the DOD Single Stock Point, Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, commercial telephone number (215) 697- 2179 or DSN 442-2179, or http://www.dodssp.daps.mil. Copies of other government publications required by contractors in connection with specific SOW requirements shall be obtained through the Contracting Officer: Contracts Department (Code 891), P.O. Drawer 43019, 814 Radford Blvd., Marine Corps Logistics Bases, Albany, GA 31704-3019, commercial telephone number (229) 639-6761 or DSN 567-6761. Copies of engineering drawings, if applicable, shall be obtained from: Supply Chain Management Center, Attn: Code 583-1, 814 Radford Blvd. Suite 20320, Albany, GA 31704-0320, commercial telephone number (229) 639-6410 or DSN 567-6476.

3.0 Requirements

3.1 The contractor shall rebuild the Azimuth Drive Gear Assembly strictly in accordance with the requirements as specified in Engineering Drawing 7327347, CAGE 03538 and Parts List 7327347G1, CAGE 03538. Additionally, all seals/gaskets and bearings/bearing assemblies shall be replaced. Mechanical repairs, including any necessary repairs to the Gear Assembly castings, shall be performed as required. Surface preparation, to correct/prevent corrosion damage, painting, and restenciling/replacement of decals shall also be accomplished on all Azimuth Drive Gear Assemblies inducted for repair. All Azimuth Drive Gear Assemblies will be filled with the appropriate lubricant to the proper operating level, and tagged accordingly. Assembly and testing shall be conducted in accordance with Assembly Procedure 7343258, CAGE 03538, and the test results shall be documented in a Test Data Report (TDR). The contractor shall be responsible for all parts, materials, labor, facilities, tools, and test equipment necessary to rebuild the equipment in accordance with this SOW.

- 3.2 Packaging, Handling, Storage and Transportation (PHS&T)
- 3.2.1 The contractor shall be responsible for preservation and packaging of item(s) to be repaired under the terms of this statement of work. Items scheduled for long-term storage or shipment to overseas destinations shall be in accordance with level "A" requirements of MIL-STD-2073-1D, Appendix A, Table A.VI, Electronic Equipment. Items scheduled for domestic shipment for immediate use or short-term storage shall be in accordance with level "B" requirements.

NOTE: Level "A" preservation and packaging shall normally be required due to the anticipated long-term storage requirements. Exceptions: Items that have a confirmed immediate use requirement shall be identified, in writing, by the Logistics Management Specialist (MCSC, BMADS, Albany, Georgia).

- 3.2.2 Marking for shipment and storage shall be in accordance with MIL-STD-129.
- 3.2.3 The Marine Corps will provide the contractor with the shipping address(es) for delivery of the repaired equipment. The contractor shall be responsible for arranging for shipment to the pre-designated site(s). The Marine Corps will be responsible for transportation costs associated with shipping the subject equipment to and from the contractor.
- 3.3 <u>Configuration Control</u>. The contractor shall apply configuration control to established configuration items. Deviations from this established baseline configuration shall not be allowed without the express written approval of the Logistics Management Specialist (LMS), BMADS. All permanent changes to the form, fit, or function of the baseline shall be by Engineering Change Proposal. MIL-HDBK-61 and ANSI/EIA-649 provide guidance for preparing these configuration control documents. If necessary to temporarily depart from the authorized configuration baseline, the contractor shall prepare and submit a Request for Deviation.
- 3.4 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM). The Management Control Activity (MCA/Code 573-2) will coordinate Government Furnished Equipment/Government Furnished Materiel (GFE)/(GFM) requests and maintain a central control system on all government owned assets in the contractor's possession. The MCA will forward a GFE Accountability Agreement to the contractor for signature on an annual basis to establish a chain of custody and identify property responsibilities for Marine Corps assets. The contractor is to acknowledge receipt of GFM to the MCA within 15 days of receipt. This can be done by mailing a copy of the DD1348 to Materiel Management Department, Management Control Activity (Code 573-2), 814 Radford Blvd., STE 20320, Albany, GA 31704-0320 or faxing a copy to commercial 229-639-5498 or DSN 567-5498.
- 3.5 Quality Assurance Provisions. The contractor shall provide and maintain a Quality System that, as a minimum, adheres to the requirements of ANSI/ISO/ASQC Q9003-1994, Quality Systems Model for Quality Assurance in Final Inspection and Test.
- 4.0 <u>Reports</u>. The contractor shall develop a Test Data Report (TDR) in contractor format, referencing this SOW, the NSN, part number, and serial number of the Azimuth Drive Gear

Assembly. The TDR shall reference the specific paragraph of the Assembly Procedure 7343258, CAGE 03538, for all "Performance Requirements" (i.e. the allowable parameters, and quantitative test results). Upon request, a copy of the TDR shall be submitted electronically (preferred), via regular mail, or by facsimile to the Logistics Management Specialist (LMS), BMADS. For a current listing of the e-mail address(es) and/or telephone numbers which shall be used to submit these reports, contact the Equipment Specialist(s) listed on the cover page of this SOW at either DSN 567-5072/6568, or Commercial (229) 639-5072/6568. The mailing address is: Commander, Marine Corps Systems Command, Attn: Logistics Management Specialist, BMADS, 814 Radford Blvd., Suite 20343, Albany, GA 31704-0343. Facsimiles may be sent to (229) 639-6545 or DSN 567-6545, Attn: Logistics Management Specialist, BMADS.

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